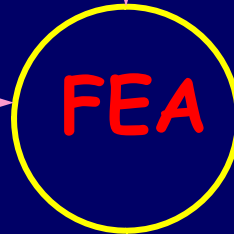


Finite Element analysis in X-ray optical systems

X-ray optics

- Monochromator crystal
- First mirror (HHL)
- Bent focusing mirror (KB, ...)
- Compound refractive lens (CRL)
- Sagittal focusing mirror
- Piezo bimorph mirror
- Bending devices
- ...

Boundary conditions
(P, hcv, Tf,
F, D, V,...)



Analyses

- Cooling and geometry optimization
- Thermal deformation
- Performance vs heat load
- Thermal stress analysis
- Surface shape and profile optimization
- Mechanical stress analysis
- Performance vs energy tuning (bending forces)
- Bent shape
- Multi-electrodes application (gap, voltage distribution)
- ...

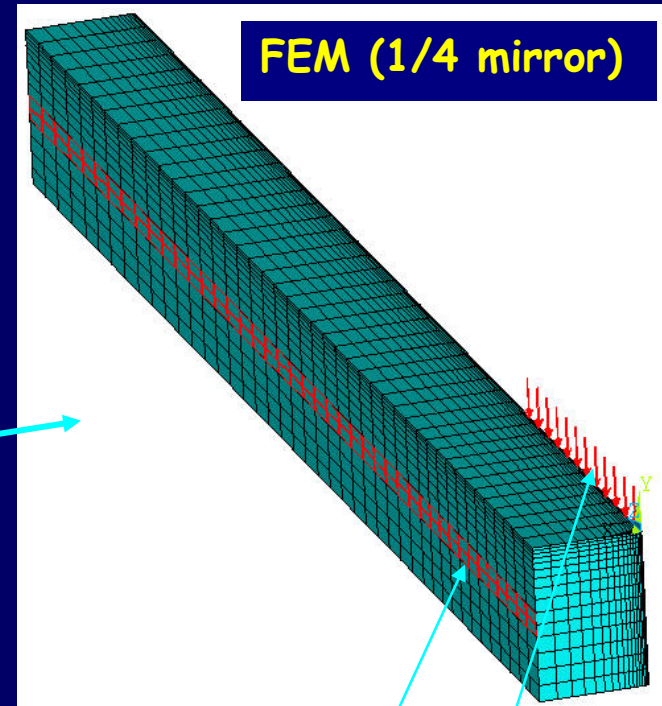
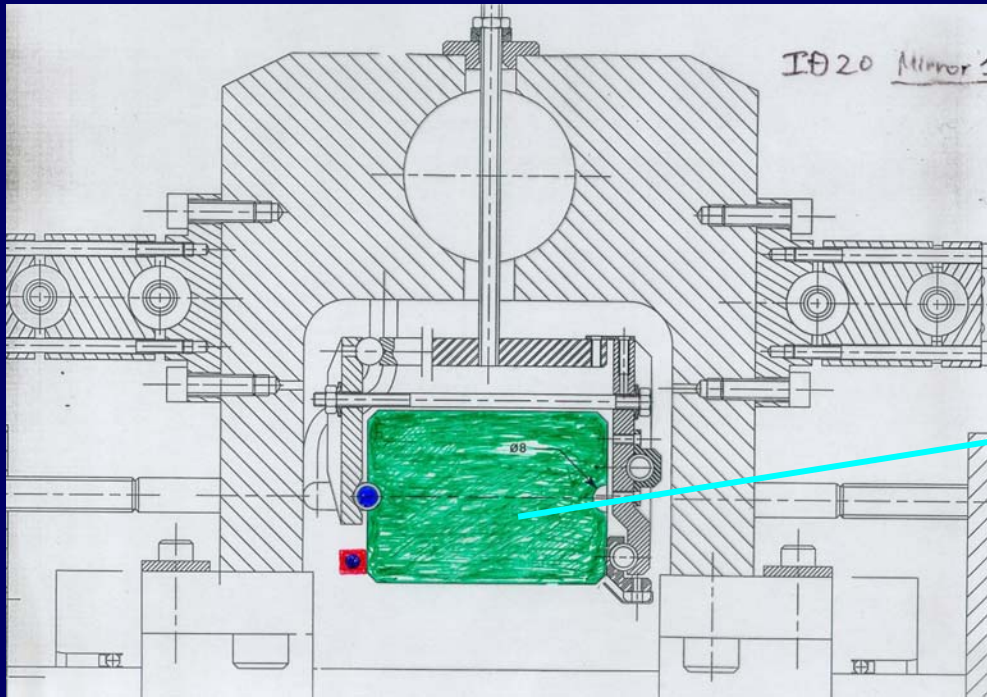
Guidelines, data for

- Design, Manufacturing, Mounting, Operation

Data for

- Ray-tracing
- Dynamic diffraction simulation

Mirror - FE model (ID20 mirror)

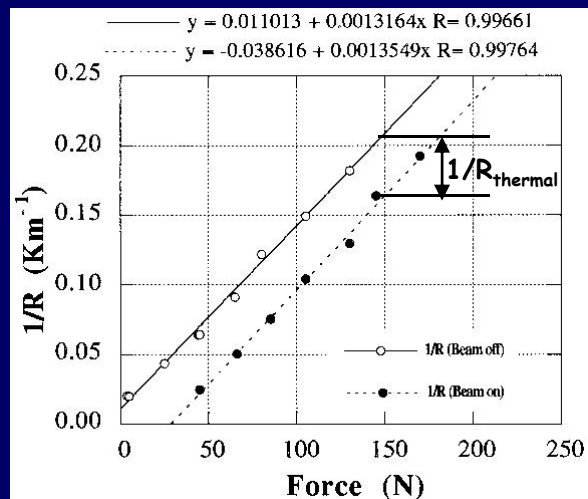
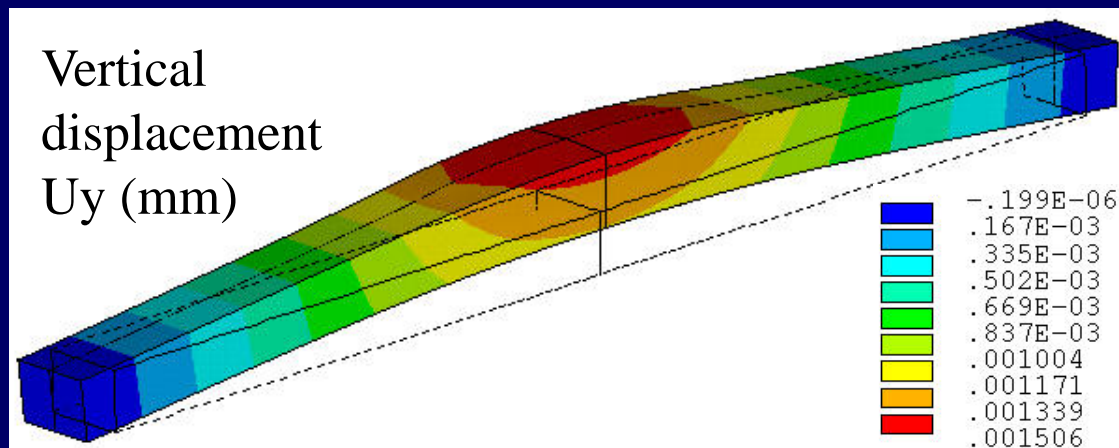
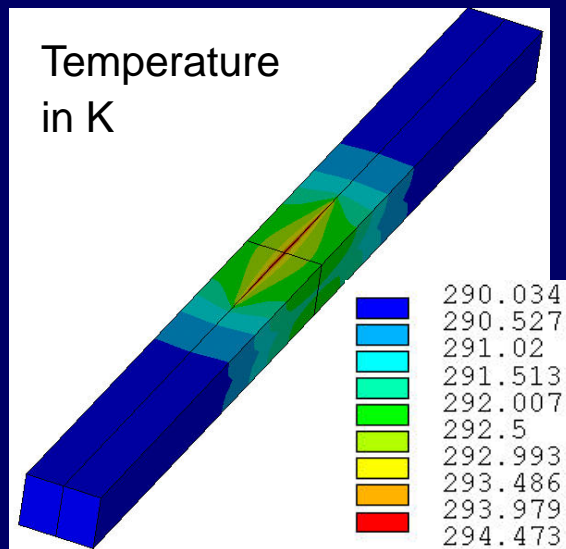


cooling
side middle 8 mm

footprint
0.8 mm as defined

Geometry of the mirror LxWxT	1000x70x50	mm ³
Absorbed power	50	W
Primary slits HxV	1.5x0.8	mm ²
Grazing angle	3.5	mrad
Side cooling by water at 290 K		

Mirror - FEA results (ID20 mirror)



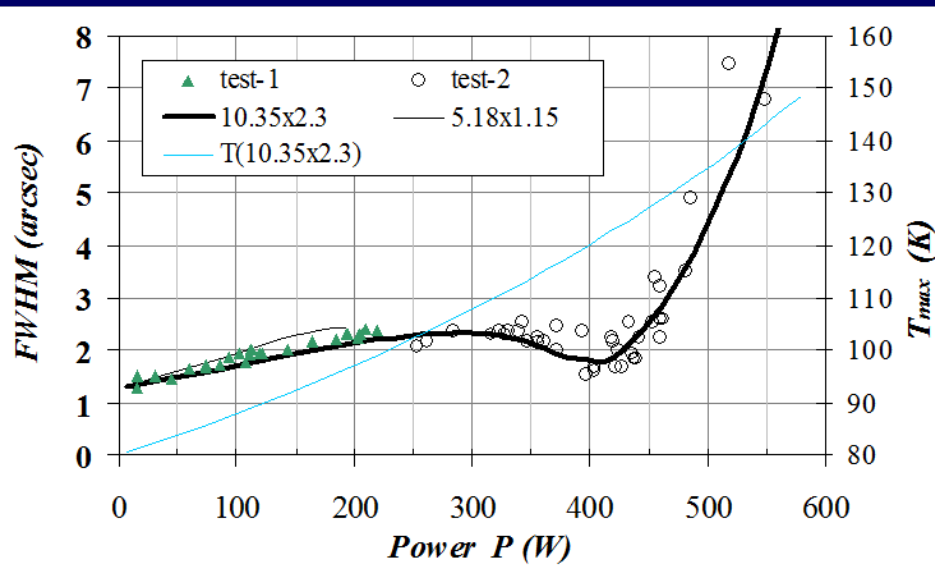
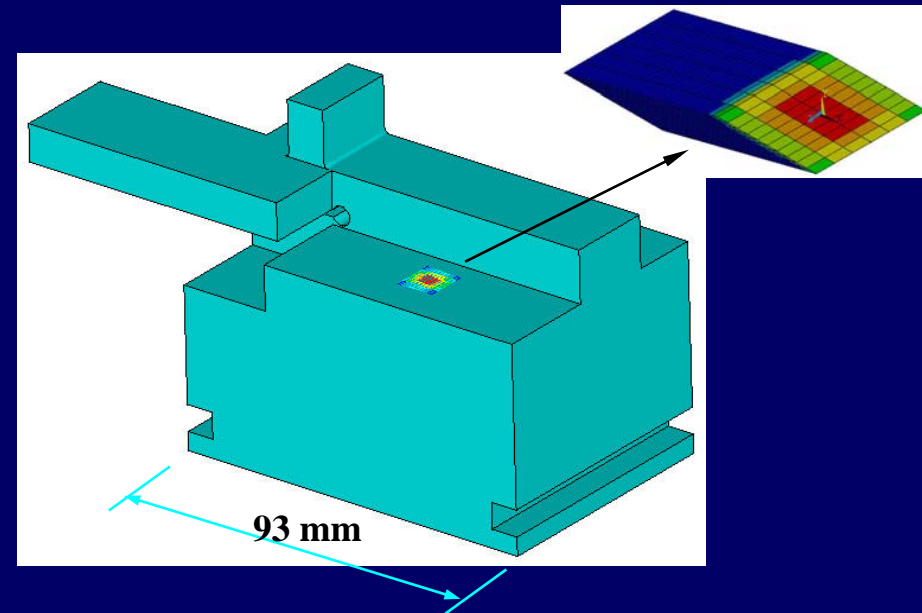
$$\frac{1}{R_{thermal}} = \frac{1}{R_{beamOFF}} - \frac{1}{R_{beamON}}$$

bending force F	45	80	150	N	
$R_{thermal} =$	23.2	21.2	25.6	km	from measurements #
$R_{thermal\&FEA} =$	22	30		km	calculated by FEA
hcv (FEA)	500	5000		W/m ² /K	

measurement #: "ID20-Test of mirror1 curvature", 1/04/98, by Ch. Vettier

Monochromator crystal - FEA vs Test results

- Channel-cut Si crystal monochromator
- Liquid nitrogen cooling from 2 sides
- Beam size 10.35 mm (H) × 2.3 mm (V)
- Bragg angle 14°
- Heat load from undulators U46 + U17:
Gaussian distribution, volume absorption



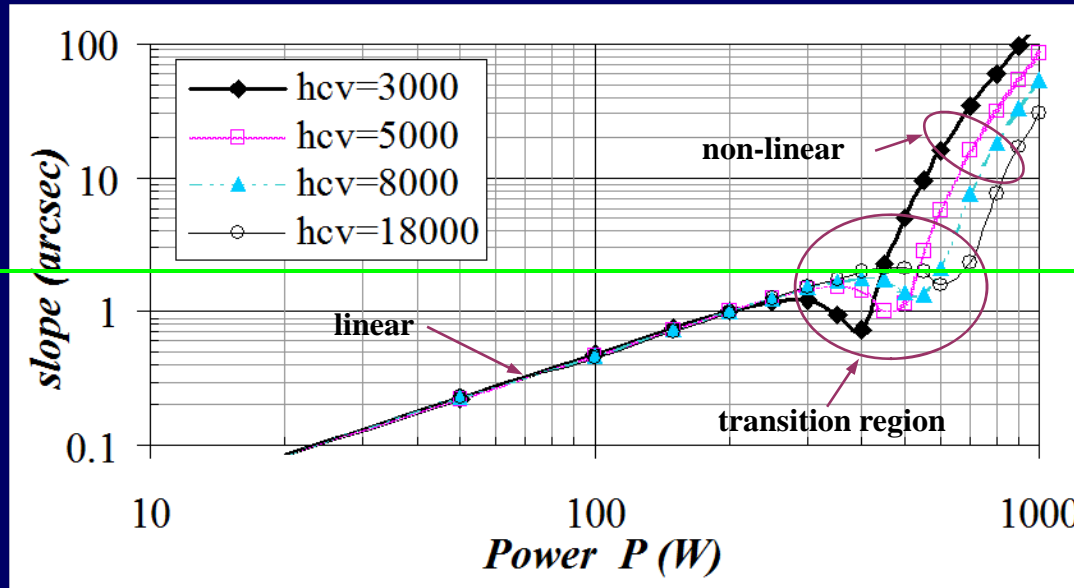
$$FWHM_c = \sqrt{(\theta_{th} + \theta_0)^2 + FWHM_{intr}^2}$$

- Good agreement between the calculation and experimental results
- Local minimum in thermal slope error

Zhang L. et al., *JSR* (2003). 10, 313-319

Monochromator crystal - FEA results

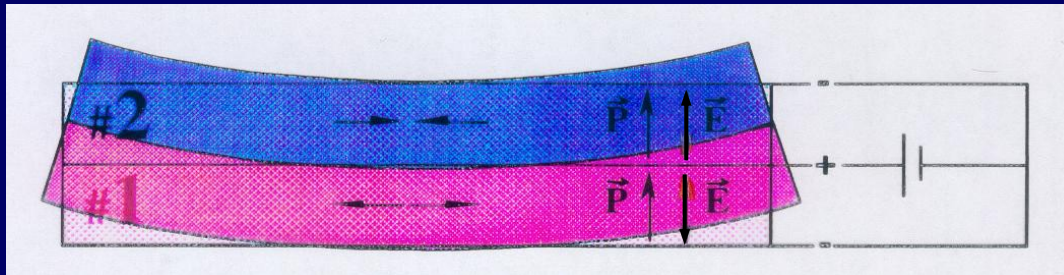
Thermal slope error versus absorbed power in 4 different cooling coefficients ($\text{W}/\text{m}^2/^\circ\text{C}$)



- Slope error **independent** of the cooling coefficient in the linear region
→ direct cooling (high h) is not always necessary
- Slope error varies significantly with the cooling coefficient in the non-linear region

Slope ~ P curve can be divided into 3 regions:

- Linear region : *slope* ~ P
- Transition region : a local minimum
- Non-linear region : *slope* ~ $P^{4.6}$

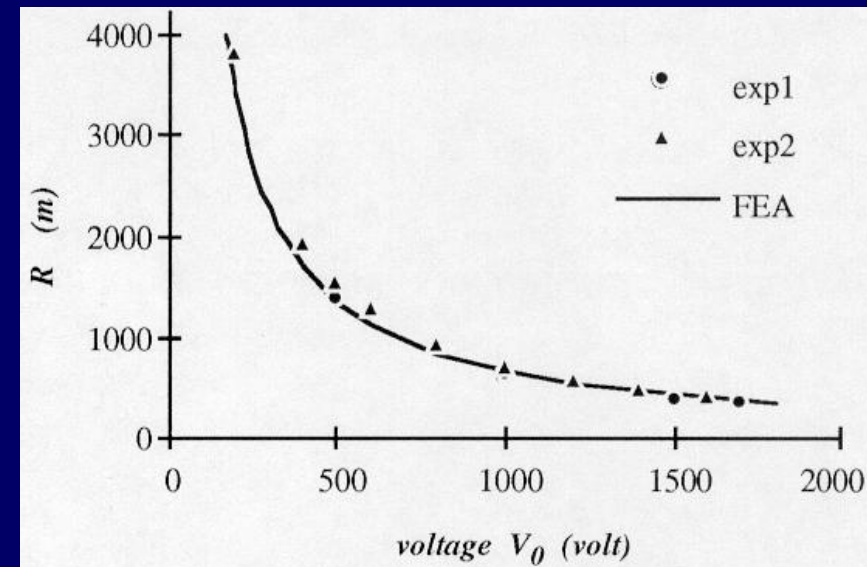


Zhang L., Laberge D. and Susini J.,
Proceedings *STRUCOME* (1994), 371-379

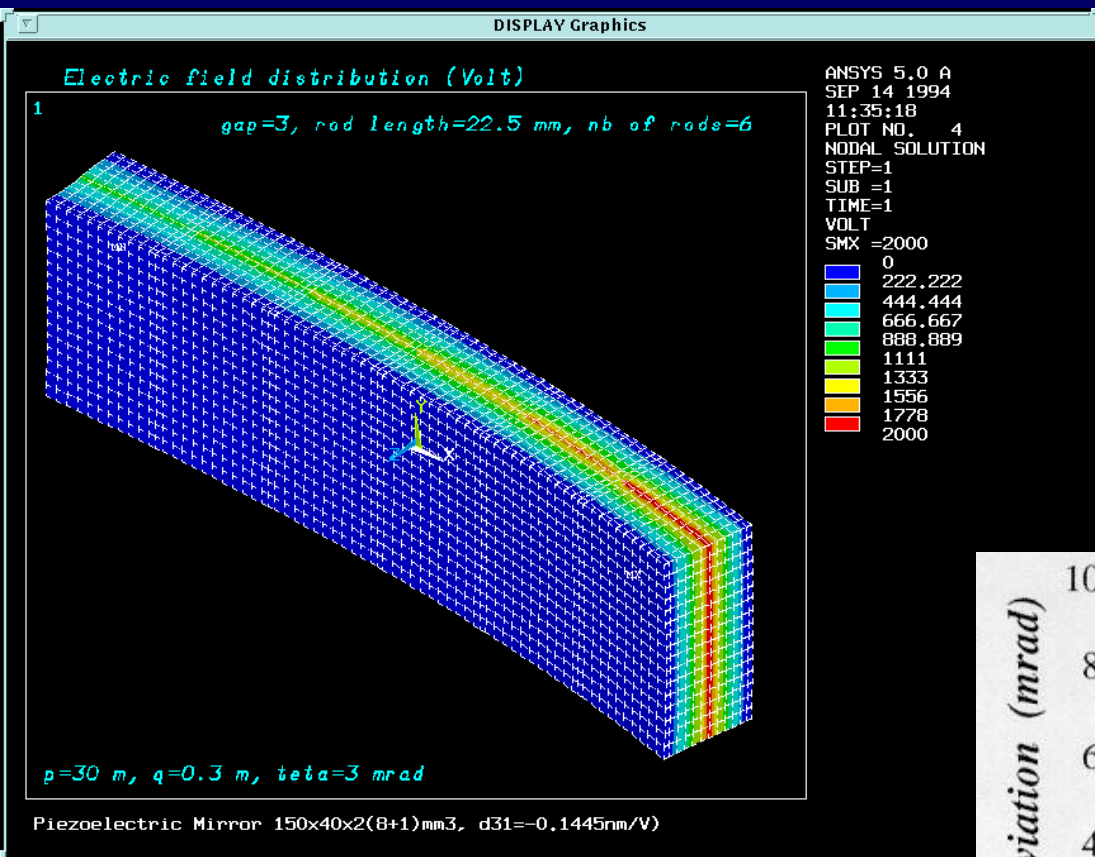
Susini J., Laberge D. and Zhang L.,
RSI (1995), 66, 2229-2231

- Piezoelectric bimorph: spherical shape
- Active mirror
 - Spherical shape (mono-electrode)
 - Toroidal shape (multi-electrodes)
 - **Active: variation of the radius of curvature by changing electric voltage**
- FEA key points
 - electrode distribution, gap effects for a required shape
 - Piezoelectric matrix, elastic coefficient matrix

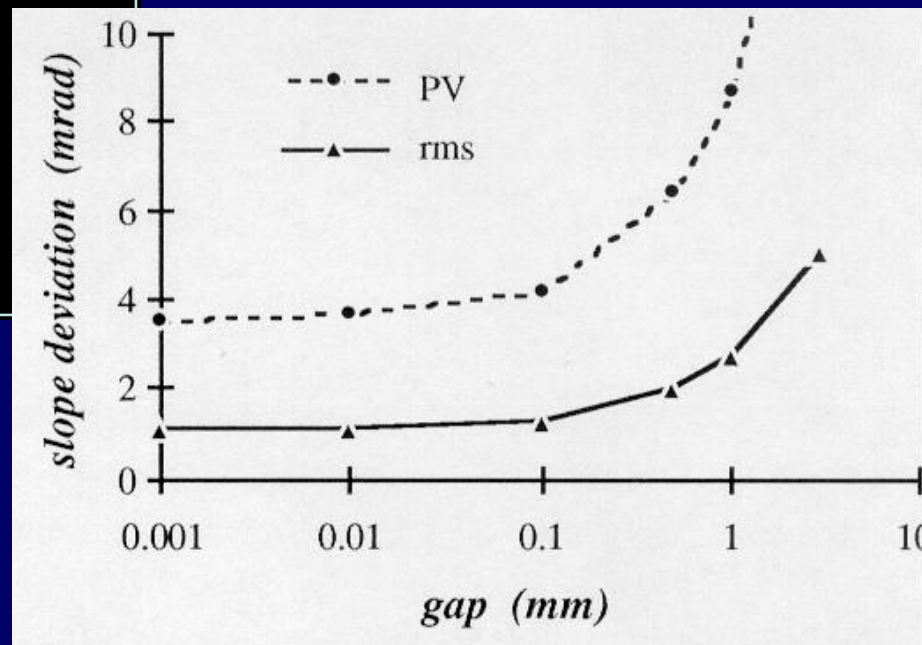
Comparison with experiments



Piezoelectric active mirror (2)

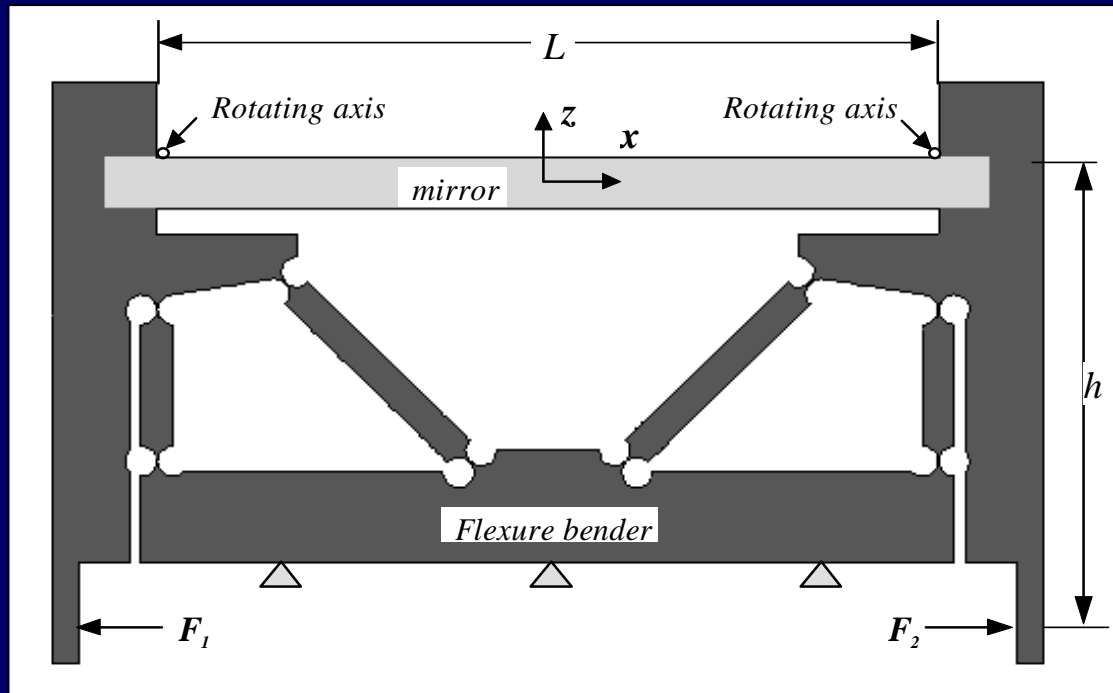


- Multi-electrodes
→ elliptical shape
- Gap between electrodes, gap induced residual slope error



$$\text{Slope deviation} = \text{slope}_{\text{FEA}} - \text{slope}_{\text{ref}}$$

Bending devices - Flexor bender



- Flexor bender widely used in KB micro-focusing mirror device
- FEA used to
 - optimize the position and the size of mirror
 - evaluate bending forces
 - Simulate the performance

$$\frac{d^2 z}{dx^2} = \frac{h}{EI} \left(\frac{(F_1 + F_2)}{2} (1 - \delta) + (F_2 - F_1) \frac{x}{L} (1 - \delta_x) \right)$$

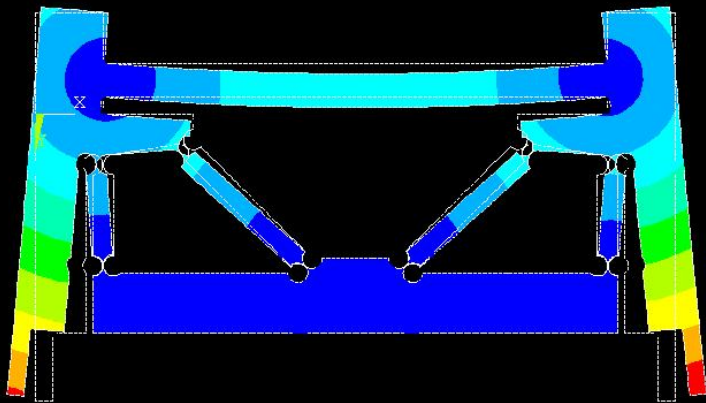
Zhang L. et al., *JSR* (1998). 5, 804-807

Bending devices - Flexor bender (2)

Global deformation (mm), $t_{mir}=10$ mm

$U_{x_L}=-97.66$, $U_{x_R}=107.22$ Micron

Flexor parameters : $l_{arme}=0$, $t_{hinge}=0.14$ mm



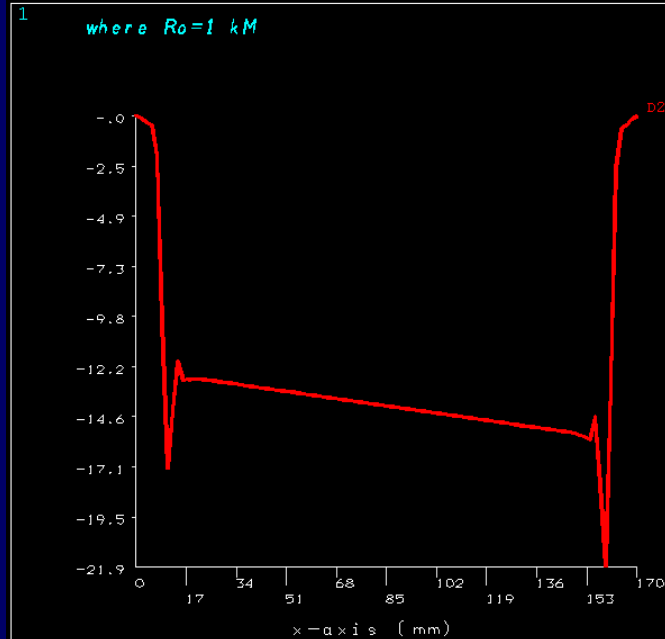
$S_{vm_mirror}=13.363$, $S_{vm_flexor}=99.109$ MPa

$x = 42.5, 85, 127.5$ mm

$1/R(x)_{km} = 13.281, 14.159, 15.036$

ANSYS 5.3
 JUN 20 1997
 09:22:24
 PLOT NO. 4
 NODAL SOLUTION
 STEP=1
 SUB =1
 TIME=1
 USUM (AVG)
 RSYS=0
 PowerGraphics
 EFACET=1
 AVRES=All
 DMX =.120703
 SMX =.120703
 0
 .013411
 .026823
 .040234
 .053646
 .067057
 .080468
 .09388
 .107291
 .120703

Normalized radius $R_0/R(x)$ along x-axis



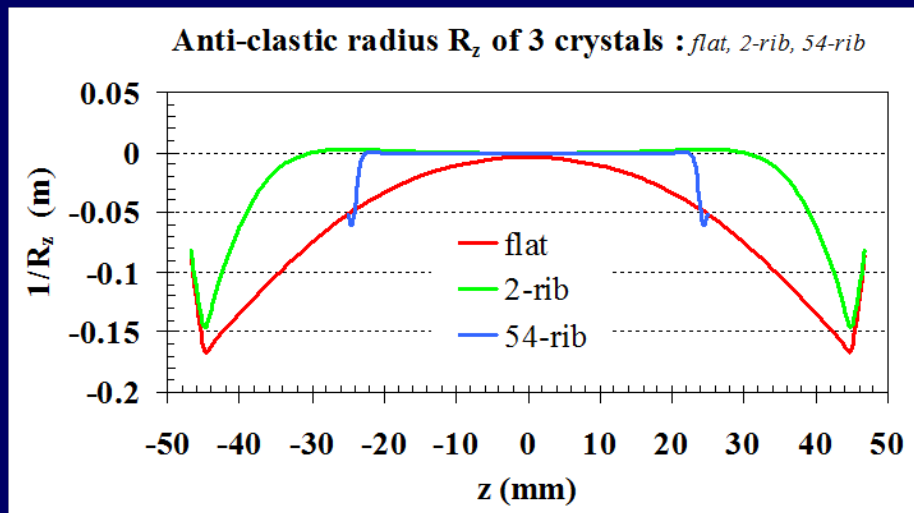
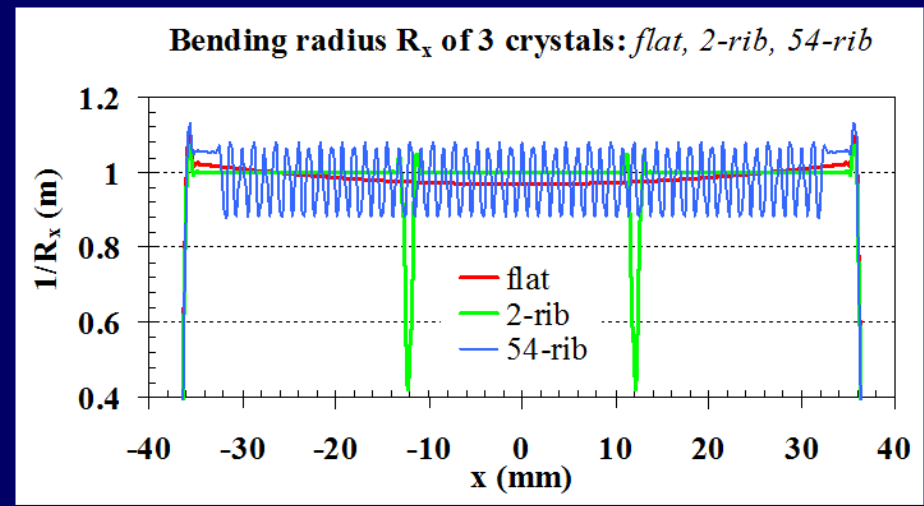
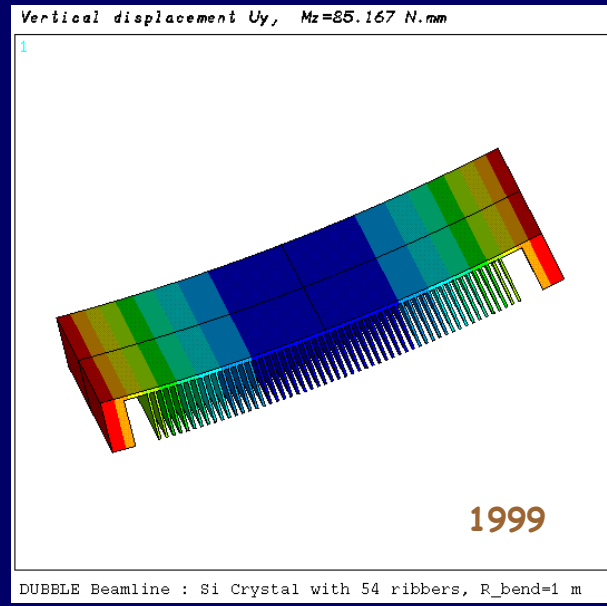
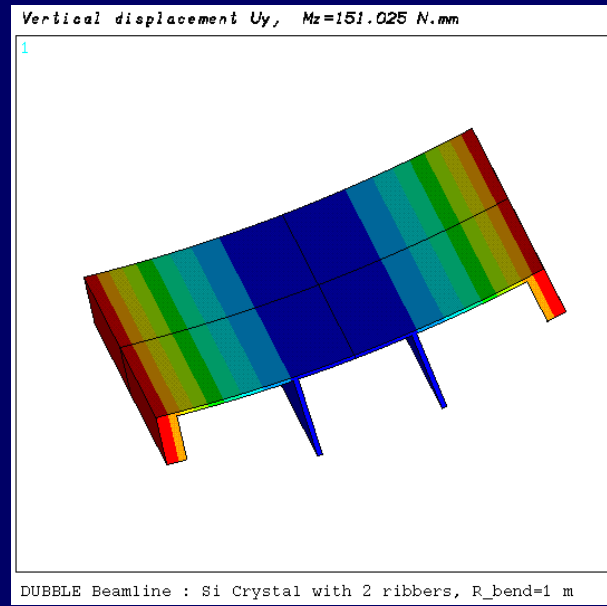
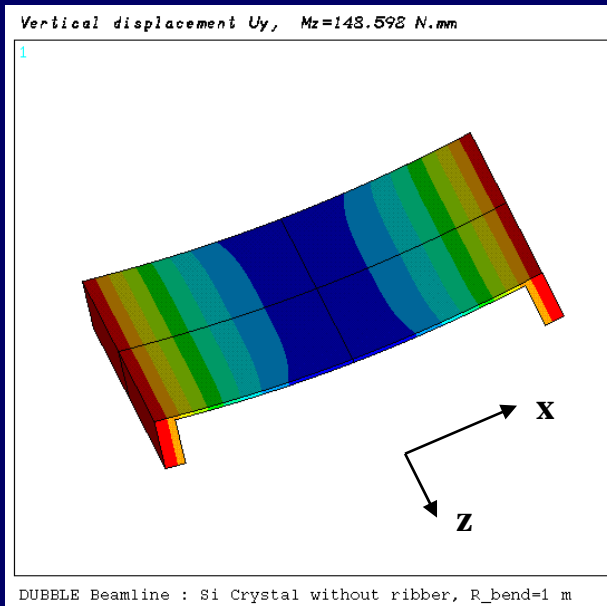
Bender 93 Multilayers, $F_{x_L}=-1.71193$, $F_{x_R}=2.02097$ Newton

ANSYS 5.3
 JUN 20 1997
 09:22:07
 PLOT NO. 3
 POST1
 STEP=1
 SUB =1
 TIME=1
 PATH PLOT
 NOD1=1228
 NOD2=7921

 ZV =1
 DIST=.75
 XF =.5
 YF =.5
 ZF =.5
 XRTO=1.111
 Z-BUFFER

- 2 different bending moments / rectangular mirror
 $\rightarrow 1/R(x) \sim P1(x)$ linear function of x
- Rotation axis should be on the neutral plane of the mirror - to avoid bending capability loss

Sagittal focusing crystal - anticlastic deformation ~ ribs

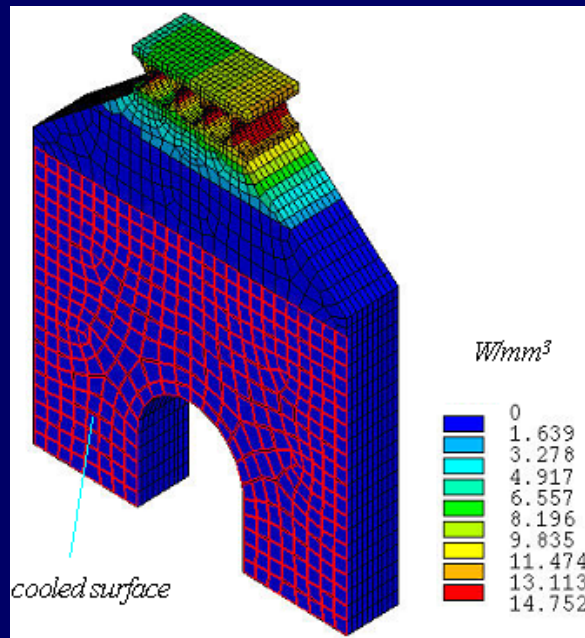


Compound Refractive Lens - failure analysis

- Beryllium CRLs installed in 1997 in FE
- → CRL with 4 holes of 1mm in diameter to focus 8 keV X-ray beam
- bonded to a water cooled copper block
- Failure observed on Dec-2003: sudden change of focusing capability



Zhang L. et al.,
Proc. of SPIE (2004).
5539, 48-58



FEA results:

$$T_{\max} = 873 \text{ }^{\circ}\text{C}$$

$$\sigma_{\max}^{\text{VM}} = 564 \text{ MPa} \rightarrow \text{high stress, large plastic deformation}$$

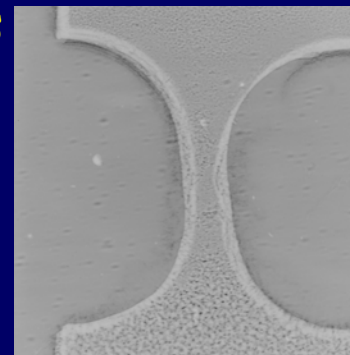
thermal fatigue failure

Total absorbed power: 139 W (-20% ?)

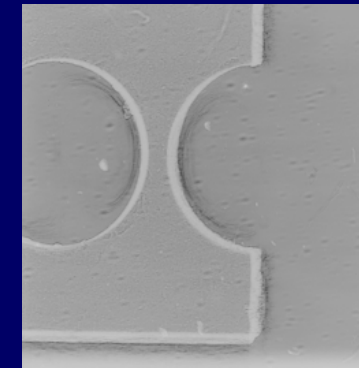
Cooling coefficient $h_{\text{eff}} = 0.005 \text{ W/mm}^2/\text{ }^{\circ}\text{C}$

Phase contrast images

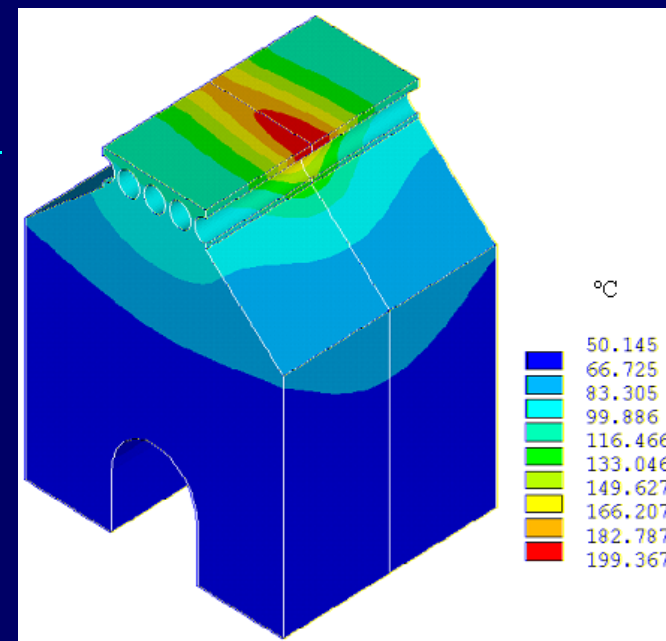
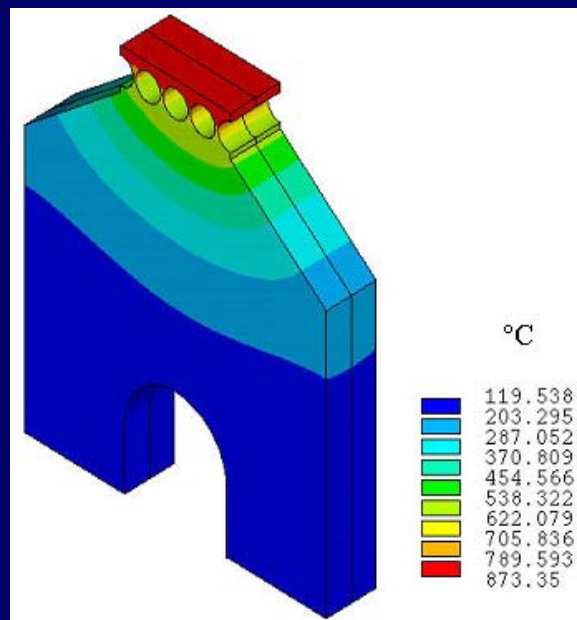
Damaged lens



new lens

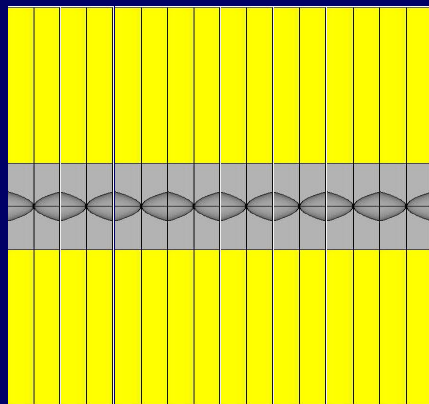
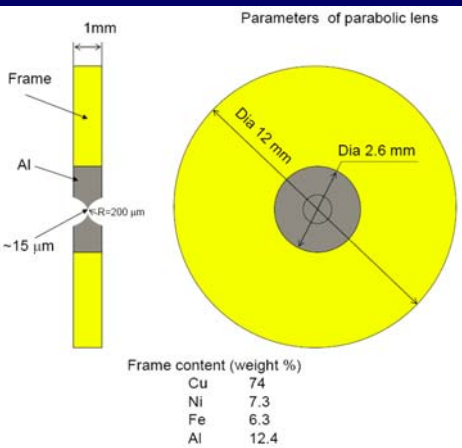


CRL - Design optimization

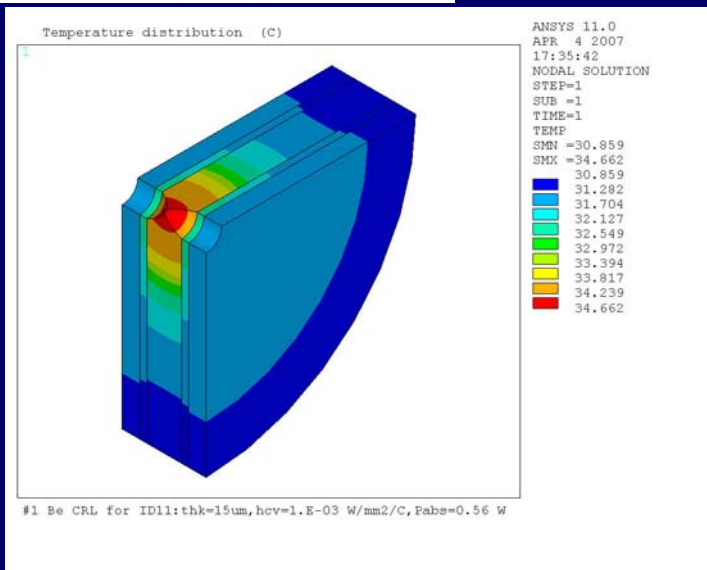


		present	optimized
width	mm	2	10
t_{thin}	mm	0.1	0.2
V_{bm}	mm	4	2
h_{eff}	$W/mm^2 / ^\circ C$	0.005	0.02
T_{max}	°C	873	199
$\sigma_{\text{max}}^{\text{VM}}$	MPa	564	205

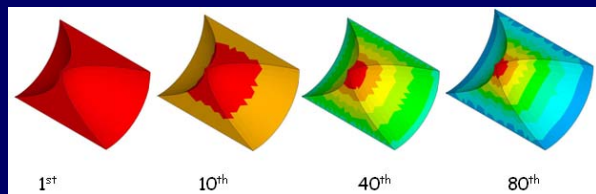
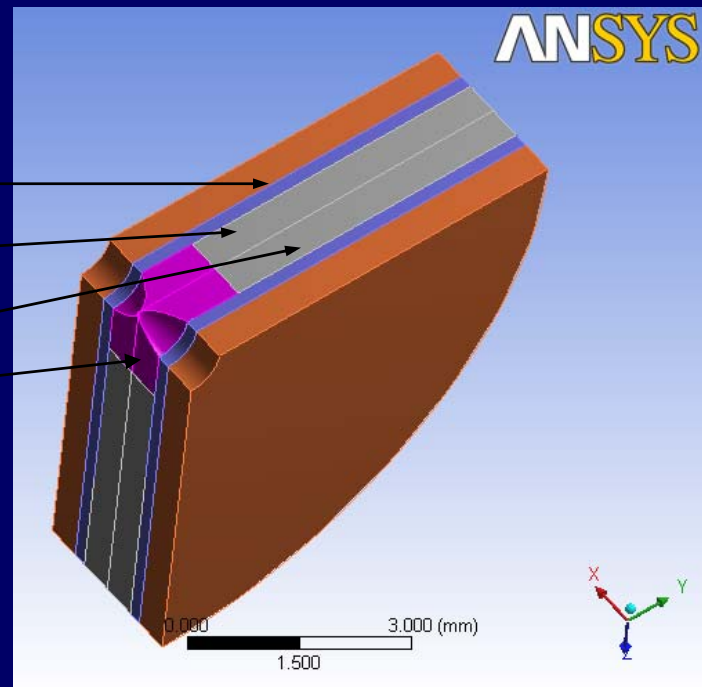
CRL / Transfocator - cooling design



- N number of parabolic lenses (Be, Al, ..., 15μm, 0.56, 1.4W)
- Cooled or not cooled ?
- How cooled ?



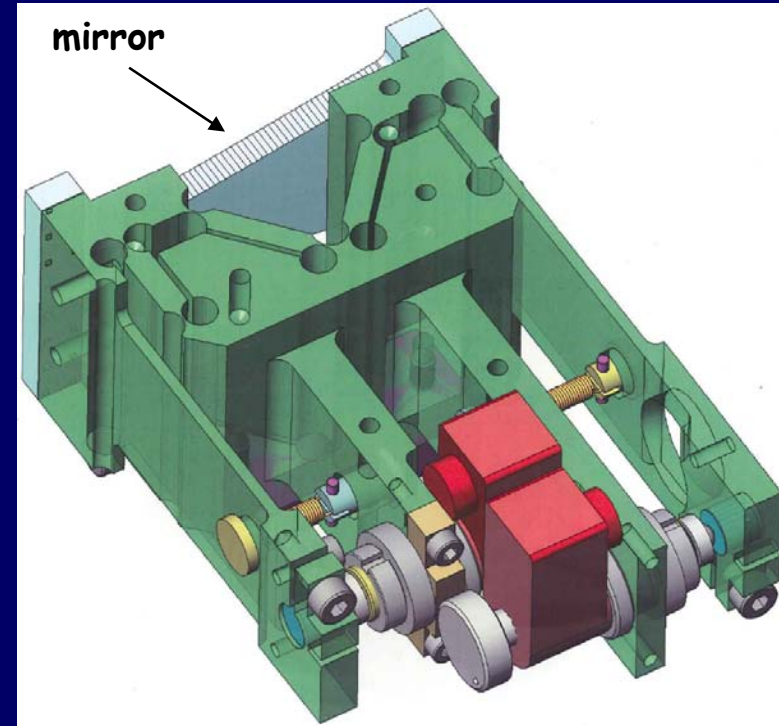
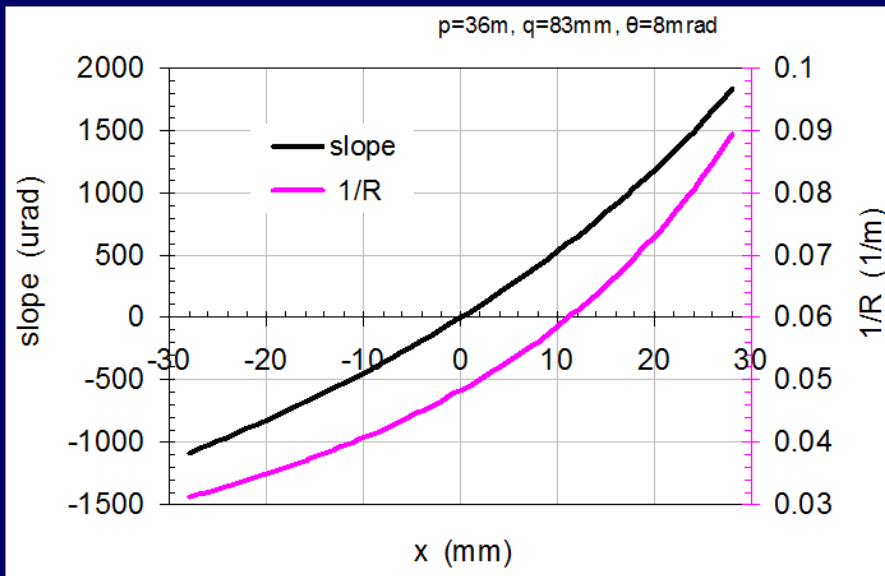
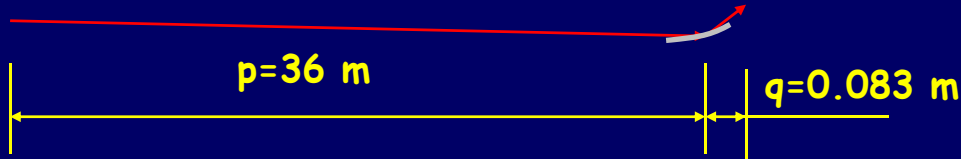
- Copper plate
- Indium foil
- Bronze frame
- Be or Al lens



- Outer ring cooling

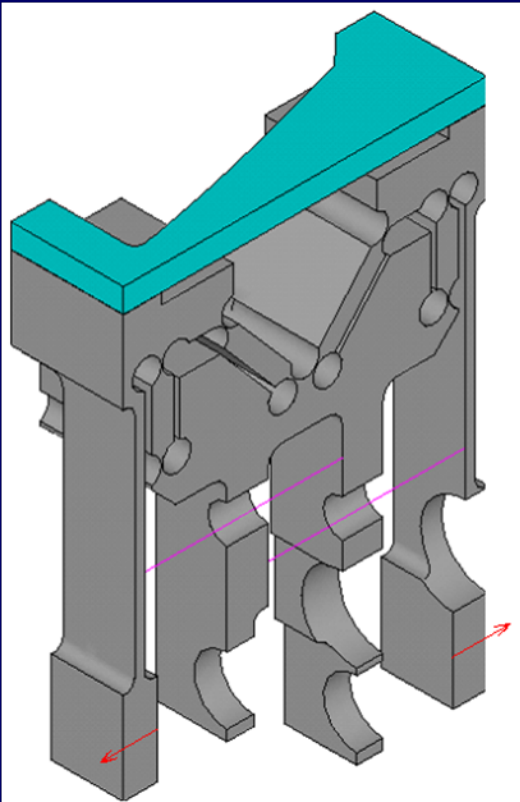
KB mirror profile optimization

Grazing angle $\theta=8\text{mrad}$



- **Aspheric shape:** $R(x)$ varies strongly with x
- **Highly bent :**
 - Radius of curvature reaches $R_{min}=11.2\text{m}$ at $x=28\text{mm}$
 - Slope of bent mirror in the range of a few of mrad

- **Which profile of the mirror ?**
- **How to determine the profile ?**



From beam theory:

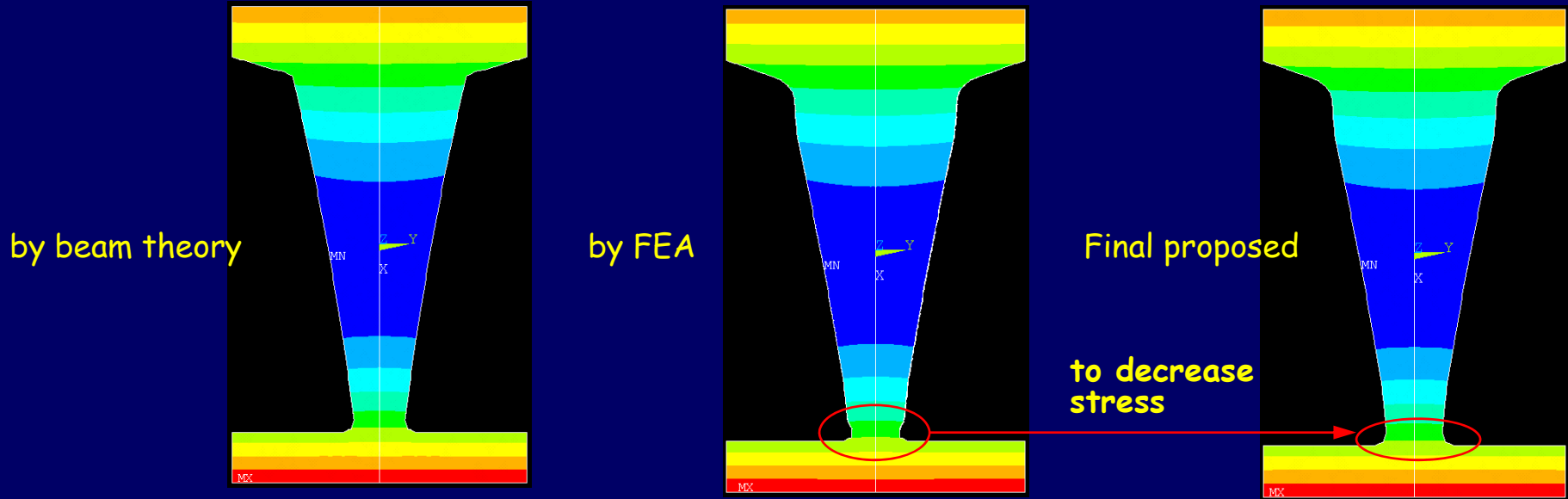
$$W(x) = \frac{\frac{1}{2}(F_1 * L_{arm-1} + F_2 * L_{arm-2}) + (F_2 * L_{arm-2} - F_1 * L_{arm-1}) * \frac{x}{L}}{\frac{1}{12} E * t^3 * \frac{1}{R(x)}} \quad (A)$$

1. Initial width calculated by Eq.(A): $W_1(x)$
2. bent mirror shape calculated by FEA as well as curvature along the axis x on the mirror surface $f_n(x) = d^2U/dx^2$
3. Comparison with ideal shape $f_{ref}(x) = 1/R(x)$
4. Correction of the mirror width as :

$$W_{n+1}(x) = W_n(x) * \frac{f_n(x)}{f_{ref}(x)} \quad (B)$$

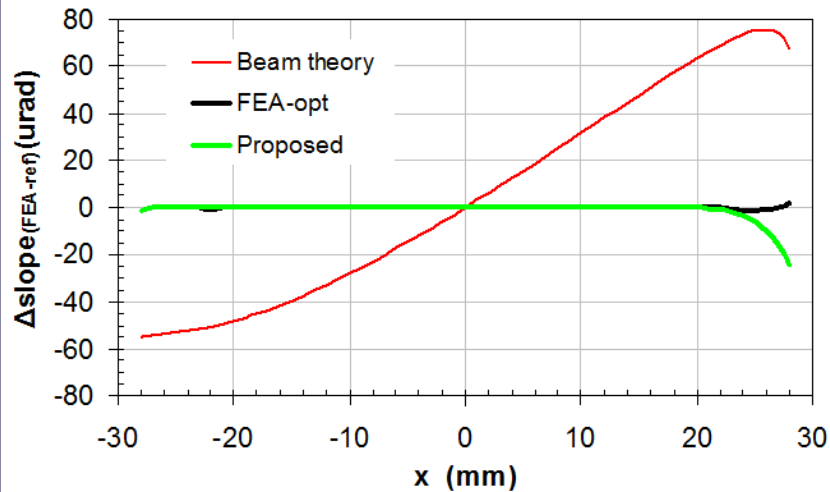
5. 4~5 iterations (repeat steps 2-4) give stabilized results

KB mirror profile optimization - results



Residual slope error of 3 profiles

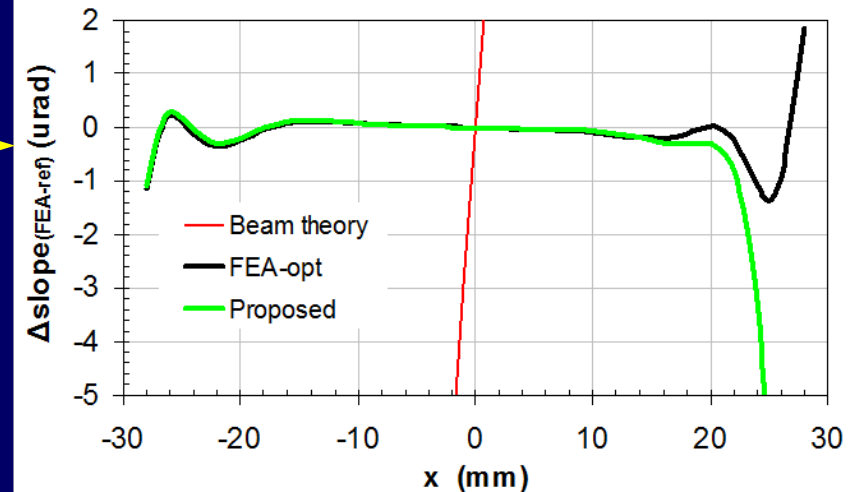
(HFM: $p=36\text{m}$, $q=83\text{mm}$, $\theta=8\text{ mrad}$, $F_1=F_2=16\text{N}$)



zoom

Residual slope error of mirrors with 3 profiles

(HFM: $p=36\text{m}$, $q=83\text{mm}$, $\theta=8\text{ mrad}$, $F_1=F_2=16\text{N}$)



FEA deals with following issues:

- Mirror width profile
- Residual slope error
- Sensitivity to the uncertainty of preload spring parameters
- Si crystal orientation
- Stress in the mirror
- Resolution requirement for the Pico motors
- Stress in the bender and glue layers
- Error analysis
- Mirror performance at different photon energy
- ...

FEA

- **Widely used in X-ray optic Design, manufacturing and operation**
- **Providing data for**
 - Ray-tracing
 - Dynamic diffraction simulation